

Date: Thursday, 2/22/2007 2:57:28 PM  
User: Kim Johnston

## **Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING  
Job Number : 30811  
Estimate Number : 10175  
P.O. Number : N/A Part Number : D2570  
This Issue : 2/22/2007 S.O. No. : N/A Drawing Number : D2570 REV A  
Prsht Rev. : NC Project Number : N/A  
First Issue : N/A Type : MACHINED PARTS Drawing Revision : A  
Previous Run : 30198 Material : N/A  
Written By : Due Date : 3/20/2007 Qty: 500 Um: Each  
Checked & Approved By : Est E 02.08.29 Re-format; Removed finishing; Material changeK  
Comment : J

#### **Additional Product**

**Job Number:**



Seq. #:	Machine Or Operation:	Description :
1.0	M303R0750	303 Round Bar .75" 
	Comment: Qty.: 0.0810 f(s)/Unit Total : 40.4775 f(s) Material: Ø0.750 AISI 303 SS Rod (M303R0.750) <i>1x12" scrap</i> Batch <i>1001.28</i>	 BG
2.0	HARDINGE	HARDINGE CNC LATHE SMALL 
	Comment: HARDINGE CNC LATHE SMALL Machine as per folio FA198 Deburr and tumble	 BG DSP 07/05
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	BG DSP 07/05
4.0	QC8	SECOND CHECK 
	Comment: SECOND CHECK	07/05/07
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>ST 37</i>	<i>PJ</i> 7/5/17 <i>Sep</i> <i>500</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/05/07  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 30811

Part Number: D2570

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(500)

Comment: FINAL INSPECTION/W/O RELEASE

07/05/07

Job Completion



✓ 07/05/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30811
Description: Bushing	Part Number:	D2570
Inspection Dwg: D2570	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

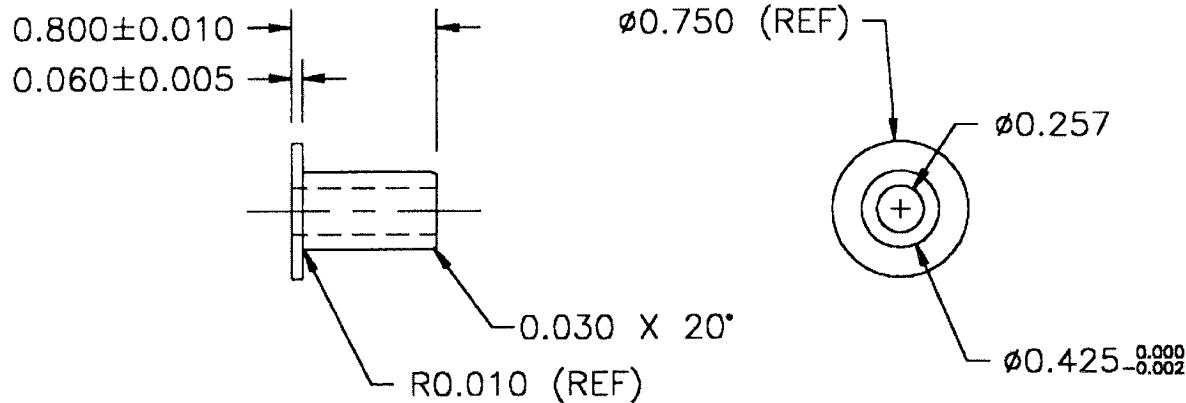
## X First Article      Prototype

Measured by:	<u>BG</u>	Audited by:	<u>EN</u>	Prototype Approval:	N/A
Date:	07-05-09	Date:	07/05/09	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.08	New Issue	KJ/RF	++
B	04.02.23	Tolerance for Ø0.425 changed	KJ/RF	++

**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2570	REV. A SHEET 1 OF 1
DATE 96:09:16		TITLE BUSHING	SCALE 1:1

**RELEASED**  
96/09/18 DS

BREAK ALL SHARP CORNERS 0.010 MAX  
MATERIAL: AISI 303 — 0.75 DIA STOCK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30811